

**20 oz. DR. PEPPER "ANGLE"
BOTTLE (PROPRIETARY)
S017.0**

Models Affected: 501T, 522T, 600T, AND 630T Series 90 T-Models.
Note: Not approved for "E"-Model venders to date.

Reason: To supply set-up information to vend the 20 oz. PET Dr. Pepper "Angle" Bottle.

Serial Break: Venders serialized 0001-3165AO and up.



Height: 9.03" (229.4mm)
Width: 2.89" (73.4mm)

20 oz. PET Dr. Pepper
"Angle" Bottle

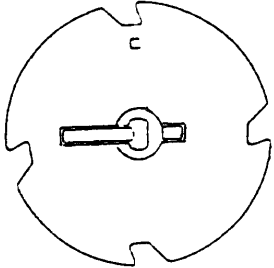
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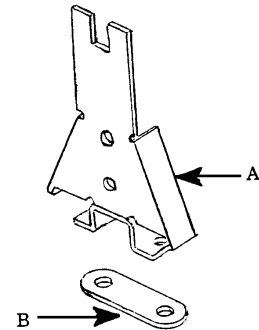
Order per wide column:

- 1 - 801,806,990.11
- 1 - 324,010,150.13
- 1 - 324,010,160.03
- 2 - 900,301,550.01
- *1 - 324,000,200.03

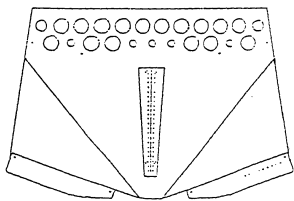
- White Vending Cam, 20 oz. (1 per column)
- Bottle Neck Support (1 per column)
- Bottle Neck Support Retainer (1 per column)
- #8-32x1/2 Screw (2 per Bottle Neck Support)
- Assy., 20 oz. Bottle Chute (1 per vender)



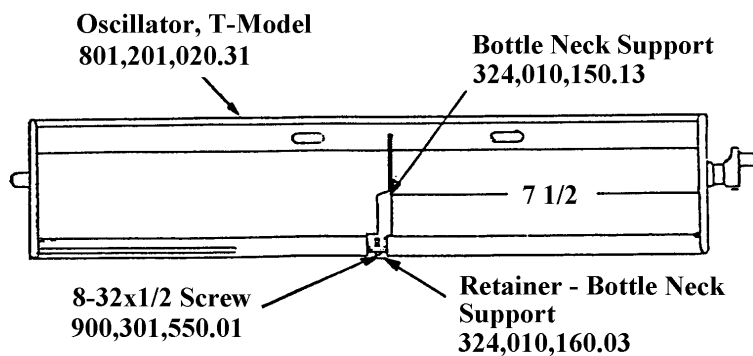
White Vending Cam
801,806,990.01
Figure 1



A) Bottle Neck Support
324,010,150.13
B) Bottle Neck Support Retainer
324,010,160.03
Figure 2



20 oz. Bottle Chute Assembly
324,000,200.03
Figure 3



Oscillator with Bottle Neck Support
Figure 4

VENDER SET-UP AND SHIMMING FOR WIDE COLUMNS:

1. Unplug the vender.
2. Set rear spacer in hole setting #23.
3. Remove the can retainers from the oscillator.
4. Install the bottle neck support and retainer. (See figure 4.)
Note: The distance between the inside front edge of the oscillator and the front of the bottle neck support is 7½".
5. Secure the bottle neck support and retainer with two #8-32x½ screws.
6. Remove existing cams from vend motors.
7. Install new 20 oz. white vending cam (part #801,806,990.11). See figure 1, page 2.
Important: The adjustable cam (gold in color) is not used. Do not place it on the motor.
8. Remove existing can/bottle delivery chute.
9. Install new can/bottle chute (part# 324,000,200.23). See figure 3, page 2.
10. Set the discharge member and closure strip for bottles.
11. Load the bottles cap to cap.
Important: Always load the front bottle first, then the rear bottle so the caps overlap with the rear bottle's cap on top as shown in figure 5 below. Note the bottles shown are straight wall. The "angle" bottle will be loaded the same way.

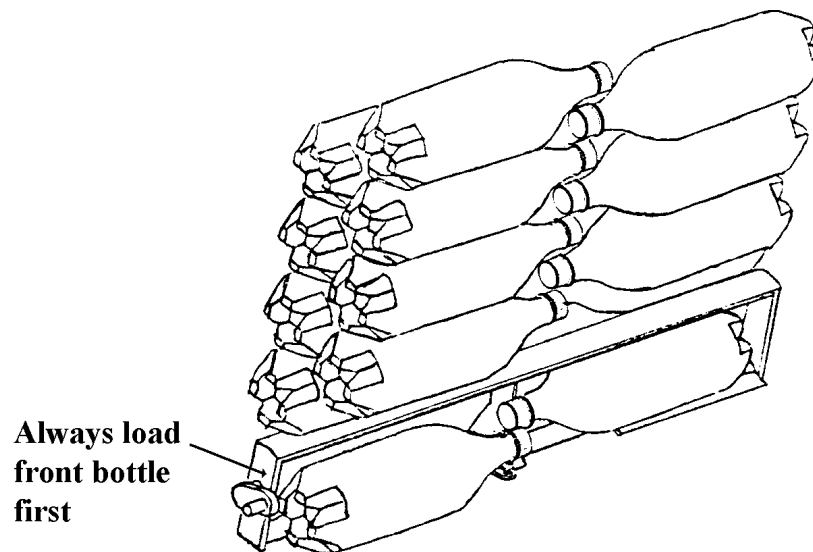


Figure 5

VENDER SET-UP AND SHIMMING FOR NARROW COLUMNS:

NOT APPROVED AS OF THIS DOCUMENT DATE.

501T SERIES 90 SHIMMING AND SET-UP:

Wide Column Set-Up (2 deep)

No shims required.

- 1 - 801,806,990.11 vending cam, white
- 1 - 324,010,150.13 bottle neck support
- 1 - 324,010,160.03 bottle neck support retainer
- 2 - 900,301,550.01 #8x32x1/2 screw

Cam setting N/A.

Rear spacer set in hole #23.

Load package cap to cap, front bottles first then rear bottle so caps overlap with rear bottles cap on top.

Narrow Column Set-Up NOT APPROVED AS OF THIS DOCUMENT DATE

Capacity: Wide Columns: 50
Narrow Columns: NA
Total: 150

522T SERIES 90 SHIMMING AND SET-UP:

Wide Column Set-Up (2 deep)

No shims required.

- 1 - 801,806,990.11 vending cam, white
- 1 - 324,010,150.13 bottle neck support
- 1 - 324,010,160.03 bottle neck support retainer
- 2 - 900,301,550.01 #8x32x1/2 screw

Cam setting N/A.

Rear spacer set in hole #23.

Load package cap to cap, front bottles first then rear bottle so caps overlap with rear bottles cap on top.

Narrow Column Set-Up NOT APPLICABLE.

Capacity: Wide Columns: 50
Narrow Columns: NA
Total: 300

600T SERIES 90 SHIMMING AND SET-UP:

Wide Column Set-Up (2 deep)

No shims required.

- 1 - 801,806,990.11 vending cam, white
- 1 - 324,010,150.13 bottle neck support
- 1 - 324,010,160.03 bottle neck support retainer
- 2 - 900,301,550.01 #8x32x1/2 screw

Cam setting N/A.

Rear spacer set in hole #23.

Load package cap to cap, front bottles first then rear bottle so caps overlap with rear bottles cap on top.

Narrow Column Set-Up NOT APPROVED AS OF THIS DOCUMENT DATE.

Capacity: Wide Columns: 60
 Narrow Columns: NA
 Total: 180

630T SERIES 90 SHIMMING AND SET-UP:

Wide Column Set-Up (2 deep)

No shims required.

- 1 - 801,806,990.11 vending cam, white
- 1 - 324,010,150.13 bottle neck support
- 1 - 324,010,160.03 bottle neck support retainer
- 2 - 900,301,550.01 #8x32x1/2 screw

Cam setting N/A.

Rear spacer set in hole #23.

Load package cap to cap, front bottles first then rear bottle so caps overlap with rear bottles cap on top.

Narrow Column Set-Up NOT APPLICABLE.

Capacity: Wide Columns: 60
 Narrow Columns: NA
 Total: 360